



SINGER⁶⁶ decals



Decal Instructions

© SINGER66decals.com

Make sure you have an indoor workspace.

You should have already stripped and re-stained your Bentwood Case. Allow 3 days for oil-based stains to cure before applying a water-based clear coat. At this time, we have found only water-based clear coat wood-finishing products work with the decals. Oil and solvent-based products will destroy the decals. We like Minwax's Water Based Polycrylic in Satin or High Gloss. It can be purchased in quart or gallon size at your local big box home improvement store.



1. Apply your stain and one coat of clear.
Lightly sand with 400+ grit paper for an extra smooth finish. Clean off dust. Carefully cut out the decals and handle with care to avoid scratching. Decide decal placement.

2. Submerge the decal in warm water.
Soak each decal for 45 seconds until you can see it lifting off the backing paper. Pick up the decal by the backing to help move it into place.



3. Slide the decal onto the case.
Use Micro Set and Sol here if desired. Slide the decal off the backing paper and onto the case. Once in position, carefully dab it with a clean cloth or paper towel to remove excess water. The rest will evaporate. Let decal set for 4-6 hours.

4. Protect the decals with clear coat.
Apply 2-3 additional coats of clear over the decals and entire case. If using Polycrylic, the recoat time is 2 hours. Allow 24 hours after final coat before reassembling and putting case into use.